Main landing gear failure, Boeing 727-200, August 31, 1998

Micro-summary: On takeoff, this Boeing 727-200 experienced a failure of the right main landing gear after making an emergency landing due to a failure of the #2 engine.

Event Date: 1998-08-31 at 2235 EDT

Investigative Body: National Transportation Safety Board (NTSB), USA

Investigative Body's Web Site: http://www.ntsb.gov/

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National Transportation Safety Board	D: DCA98MA0	84	Aircraft Registration Number: N722DH						
FACTUAL REPORT	ence Date: 08/31	/1998	Most Critical Injury: None						
AYIATION	ence Type: Accid	lent	Investigated By: NTSB						
Location/Time									
Nearest City/Place	State	Zip Code	Local Time	Time Zone					
JAMAICA	NY		2235	üÇn					
Airport Proximity: On Airport	Landing Facility:	•	Direction From Airport:						
Aircraft Information Summary									
Aircraft Manufacturer	Model/Series	3		Type of Aircraft					
Boeing	727-200		Airplane						
Sightseeing Flight: No	Air Medical Tr	ir Medical Transport Flight: No							

Narrative

Brief narrative statement of facts, conditions and circumstances pertinent to the accident/incident:

On August 31, 1998, about 1035 eastern daylight time, a Boeing 727-200, N722DH, operated by DHL Worldwide Express as flight 1165, experienced a failure of the right main landing gear (MLG) shortly after making an emergency landing at John F. Kennedy International Airport, Jamaica, New York. The flight was operating under 14 Code of Federal Regulations Part 121 as a regularly scheduled cargo flight from New York to Cincinnati, Ohio. Shortly after takeoff, the No. 2 engine failed and shutdown procedures for the No. 2 engine were accomplished. The flight crew declared an emergency and requested to return to the airport. On approach,

an engine out go-around was required as ATC had instructed the flight crew of a B-747 to "position and hold" on the end of the runway. The first officer was the pilot flying. Following an uneventful[Haueter Tom] go around and touchdown, as the airplane slowed to about 80 knots, the captain took control of the airplane. Shortly thereafter, the right MLG collapsed and the airplane slid to a stop on the runway. None of the three flight crewmembers and two jumpseat passengers aboard were injured.

Examination of the No. 2 engine revealed that 80 percent of the main fuel pump main drive shaft was worn to the spline root. The examination also revealed that the grease used to lubricate the main drive shaft output splines was not the authorized grease specified per OHM 73-11-1 or MIL-G-81322. Additionally, the magnetic seal compression O-ring that rides on the drive gear journal outer diameter was hardened and exhibited inner diameter axial cracks.

The component manufacturer indicated that the failure of the magnetic seal was the first such reported incident in 30 years; however, it agreed to review operational data from airlines to reevaluate the mean time between overhaul intervals for the seal and to recommend an inspection interval, as necessary.

Examination of the right MLG revealed a fracture failure of the trunnion bearing support fitting that was caused by fatigue cracking and stress corrosion cracking.

As a result of this accident, the Safety Board issued Safety Recommendation A-99-4, which asked the Federal Aviation Administration to "require operators of all Boeing 727 series airplanes to (1) conduct periodic ultrasonic inspections of the main landing gear (MLG) forward trunnion bearing support fittings for corrosion, cracks, and stress corrosion cracking; (2) repair or replace these fittings if they are cracked or corroded; and (3) ensure that a proper moisture barrier is applied on new or existing MLG forward trunnion bearing support fittings to minimize corrosion."

On October 2, 2001, the Federal Aviation Administration issued Airworthiness Directive (AD) 2001-20-09. AD 2001-20-09 is applicable to all Boeing 727 series airplanes and requires repetitive ultrasonic inspections of the bearing support fitting of the forward trunnion on the MLG to detect corrosion and cracking, follow-on actions if necessary, and repair/rework of the support fitting.

National Transportation Safety Board
FACTUAL REPORT
AVIATION

NTSB ID: DCA98MA084

Occurrence Date: 08/31/1998

The Land William												
AVIATION	Оссі	Occurrence Type: Accident										
Landing Facility/Approach Information												
Airport Name Air				rt ID: Airport Elevation Runwa		way Used	vay Used Runway Leng		h [Runway	Width	
JOHN F KENNEDY INTL	JFK			Ft. MSI	. 22	R	1135	1		150		
Runway Surface Type: Macadam												
Runway Surface Condition: Dry												
Type Instrument Approach: ILS-complete												
VFR Approach/Landing:												
Aircraft Information												
Aircraft Manufacturer			Model/							Number		
Boeing			727-2	00					1986	1		
Airworthiness Certificate(s): Transport												
Landing Gear Type: Retractable - Tricycle												
Homebuilt Aircraft? No Number of Sea	Number of Seats: 5				Certified Max Gross Wt.					er of Engines: 3		
=				Engine Manufacturer: Model/Series: JT8D-7B							Rated P 14000	
- Aircraft Inspection Information												
Type of Last Inspection	Date of Last Inspection Time Since La					nce Last Insp	e Last Inspection			e Total	Time	
Continuous Airworthiness		10/	10/1996 2364 Hours						ours	50861 Hours		
- Emergency Locator Transmitter (ELT) Informatio	n											
ELT Installed? Yes ELT Ope	erated? No)			EL.	Γ Aided i	n Locating A	ccident S	ite? No)		
Owner/Operator Information												
Registered Aircraft Owner		;	Street A		3 Twin Dol	phin Dr.						
DHL AIRWAYS INC			City									p Code
	Redwood CA 94065 Street Address										065	
Operator of Aircraft		`	Jucot A	auress								
Same as Reg'd Aircraft Owner	City						State	: Zij	p Code			
Operator Does Business As:								gnator Co	ode: DH	ILA		
- Type of U.S. Certificate(s) Held:												
Air Carrier Operating Certificate(s): Flag Carrier/L	Domestic											
Operating Certificate: Operator Certificate:												
Regulation Flight Conducted Under: Part 121: Air	Carrier			•								
Type of Flight Operation Conducted: Non-schedu	led; Dom	estic;	Cargo									
	FACT	UAL	REPO	RT - A	VIATION							Page 2

National Transportation Safety Board

FACTUAL REPORT

AVIATION

NTSB ID: DCA98MA084

Occurrence Date: 08/31/1998

AVIATION				Occurrence Type: Accident								
First Pilot Information												
Name					Τ	City			Sta	ate	Date of Birth	Age
On File					On File On File							
Sex: M	Seat Occupied:	: Left	Prin	cipal Profes	sion: Civilia	n Pilot			Certifica	ate Num	ber:	
Certificate(s): Airline Transport; Commercial												
Airplane Rating(s): Multi-engine Land; Single-engine Sea												
Rotorcraft/Glider/LTA: Helicopter												
Instrument	Rating(s): Airpl	ane; Helico	pter									
Instrument Rating(s): Airplane; Helicopter Instructor Rating(s):												
Type Rating	Type Rating/Endorsement for Accident/Incident Aircraft? Yes Current Biennial Flight Review? 05/1998											
Medical Ce	rt.: Class 1	Medica	al Cert. Status	: With Wai	vers/Limita	tions		Date o	f Last M	1edical E	Exam: 05/1998	
- Flight Tim	ne Matrix	All A/C	This Make and Model	Airplane Single Engine	Airplane Mult-Engine	Night	Actual	Instrument Simulated		Rotorcraft	Glider	Lighter Than Air
Total Time		16000	5000									
Pilot In Cor	nmand(PIC)		4800									
Instructor												
Last 90 Day	ys	160	160		160							
Last 30 Day	ys	52	52		52							
Last 24 Ho	urs	1	1		1							
Seatbelt Us	sed? Yes	Shou	lder Harness	Used? Yes		Т	Toxicology Performed? Yes Second Pilot? Yes					
	n/Itinerary	<u> </u>										
Departure F	ght Plan Filed: IF	K				Ι,	Ctoto	Airport Idon	titio.	LDone	artura Tima	Time Zone
•	Accident/Incide	nt Location					State Airport Identifie		tiner	Departure Time 2200		Time Zone
Destination							State	Airport Iden	tifior			
								CVG				
Type of Clearance: IFR												
Type of Air	space: Class	В										
Weather	Information											
Source of	Briefing: Compa	any										
Method of	Briefing:											
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National Transportation Safety Board
FACTUAL REPORT
AVIATION

NTSB ID: DCA98MA084

Occurrence Date: 08/31/1998

	AVIATION		Occ	currence ⁻	Гуре:	Acciden	t						
Weather	Information												
WOF ID	Observation Time	Time Zone	WOF	Elevation		WOF Di	stance Fro	m Accid	dent Site	ent Site Direction From Accid			te
	0000			0 Ft. M	SL				0 NM		0 Deg. Mag.		
Sky/Lowes	st Cloud Condition: Clea	r					Ft. A	GL	Condition o	f Ligh	nt: Night/Dark		
Lowest Ce	iling: Unknown			Ft. AC	3L	Visibi	lity:	10	SM	Alti	meter:	29.94	"Hg
Temperatu	ıre: 21 °C	Dew Point:	2	0 °C	Wind	nd Direction: 220 Density Altitude:						Ft.	
Wind Spee	ed: 5	Gusts:		١	Neat	her Condti	ons at Acc	ident Si	te:				
Visibility (F	RVR): 0 Ft.	Visibility	y (RVV)	0 ;	SM	Intensity	of Precipit	tation:					
Restriction	s to Visibility:	•				•							
Type of Pro	ecipitation: None												
Accident	Information												
Aircraft Da	Airc	Aircraft Fire: None					Aircraft Exp	losio	n None				
Classificati	ion: U.S. Registered/U	.S. Soil	•					•					
- Injury Su	mmary Matrix	Fatal	Serious	Minor		None	TOTAL						
First Pi	ilot					1	1	1					
Second	d Pilot					1	1						
Studen	nt Pilot							7					
Flight I	nstructor							1					
Check	Pilot							1					
Flight E	Engineer					1	1	ī					
Cabin /	Attendants							7					
Other (Crew					2	2	2					
Passer	ngers							1					
- TOTAL A	ABOARD -					5	5	5					
Other 0	Ground	0	0		0		C	7					
- GRANE	TOTAL -	0	0		0	5	5	┥					

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National Transportation Safety Board
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NTSB ID: DCA98MA084

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FACTUAL REPORT	Occurrence Date: 08/31/1998	
FACTUAL REPORT AVIATION	Occurrence Type: Accident	
Administrative Information		
Investigator-In-Charge (IIC)		
Robert Macintosh		
Additional Persons Participating in This Accident/Incid	ent Investigation:	
VICTORIA ANDERSON		