Landing gear failure, Boeing 727-257, July 4 1995

Micro-summary: Directional control failure following main landing gear failure for this Boeing 727-257

Event Date: 1995-07-04 at 1103 PDT

Investigative Body: National Transportation Safety Board (NTSB), USA

Investigative Body's Web Site: http://www.ntsb.gov/

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| National Transportation Safety Board NTSB ID | | | LAX95IA246 | 3 | Aircraft Regist | Aircraft Registration Number: N712RC | | | | | |
|--|-----------|----------------------------------|---------------------------|---------------|-------------------------|--------------------------------------|--|--|--|--|--|
| FACTUAL REPORT Occurrence | | | e Date: 07/04 | 1/1995 | Most Critical II | Most Critical Injury: None | | | | | |
| AYIATION | (| Occurrence | _{e Type:} Incide | ent | Investigated B | Investigated By: NTSB | | | | | |
| Location/Time | | | | | | | | | | | |
| Nearest City/Place | State | Zip | Code | Local Time | Time Zone | | | | | | |
| LAS VEGAS | NV | 89 | 115 | 1103 | PDT | | | | | | |
| Airport Proximity: On Airport | e From La | nding Facility: | • | Direction Fro | Direction From Airport: | | | | | | |
| Aircraft Information Summary | | | | | | | | | | | |
| Aircraft Manufacturer | | | Model/Series | 3 | | Type of Aircraft | | | | | |
| BOEING | | 727-257 | | | Airplane | | | | | | |
| Sightseeing Flight: No | Ai | Air Medical Transport Flight: No | | | | | | | | | |

Narrative

Brief narrative statement of facts, conditions and circumstances pertinent to the accident/incident:

On July 4, 1995, at 1103 Pacific daylight time, a Boeing 727- 257, N712RC, right main landing gear collapsed while landing at Las Vegas, Nevada. The aircraft was operated by Northwest Airlines as flight 1191 under 14 CFR Part 121 of Federal Aviation Regulations. Visual meteorological conditions prevailed and an IFR flight plan had been filed. None of the three crew members, four cabin attendants or 46 passengers were injured; however, the aircraft sustained minor damage. The flight originated from Detroit Metropolitan Wayne County Airport at 0930 central daylight time on the day of the incident.

After touching down on runway 25L at McCarran International Airport, the aircraft slowed to about 70 knots. At that time, the flight crew felt the aircraft lurch to the right. The captain thought the right main tires had blown and as a precaution brought the aircraft to a halt on the runway 15 feet to the right of the runway centerline. He declared an emergency and emergency equipment was dispatched to the aircraft. After the aircraft was inspected by crash-rescue and Northwest maintenance personnel, all the passengers were disembarked through the main cabin door. The aircraft was later towed off the runway.

A subsequent inspection of the aircraft revealed that the right main landing gear outer cylinder trunnion had sheared at the main landing gear beam trunnion support. The outer cylinder translated upward, damaging the main landing gear beam upper chord. The flight data recorder was recovered and forwarded to Northwest Airlines maintenance facilities.

The average time in service for the effected component is 10 years. The time since the overhaul for this trunnion assembly was approximately 3 years. A review of the aircraft logbook pages onboard the aircraft failed to identify any discrepancies related to the landing gear.

The failed main landing gear outer cylinder trunnion was sent to Boeing for detailed metallurgical analysis. In addition, two other failed trunnions were submitted for examination. According to the laboratory report (attached), all three trunnions failed as a result of a fatigue fracture and stress corrosion which initiated in the blendout transition radius between the machined down trunnion journal and the cylinder. The blendout transition radius was found to be below the specified 1.00-inch minimum and nickel plating extended into the blendout transition radius in excess of the length permitted by the overhaul manual. Severe through-thickness chicken wire cracking in the chrome plating was also found in all three trunnions.

Northwest Airlines reported a similar incident on May 24, 1995, during takeoff roll at San Francisco International airport. The Las Vegas Federal Aviation Administration (FAA) Flight Standards District Office (FSDO) airworthiness inspector reported that the service history of the 727 includes about 20 occurrences of a trunnion shearing.

According to Northwest Airlines, Boeing 727 landing gear overhaul rework is performed in-house.

National Transportation Safety Board

FACTUAL REPORT

NTSB ID: LAX95IA246

| FACTUAL REPORT | | Occur | rence Date | | | | | | | | | | |
|---|---|-----------------|---------------------|---|-----------------------|---------------------------------|-----------------|--------------|-----------|---------------------------|--------------------|-------------------|--|
| AVIATION | AVIATION Occurrence Type | | | | | | | | | | | | |
| Landing Facility/Approach Infor | mation | | | | | | | | | | | | |
| Airport Name | | 1 | Airport ID: | Airport Eleva | Airport Elevation Rur | | nway Used Runwa | | ay Length | | Runv | way Width | |
| MCCARRAN INTERNATIONAL L | | | | 2175 Ft | 2175 Ft. MSL 25L 890 | | | 8900 | 00 150 | | | | |
| Runway Surface Type: Asphalt | | | | | | | | | | | | | |
| Runway Surface Condition: Dry | | | | | | | | | | | | | |
| Type Instrument Approach: ILS-com | olete | | | | | | | | | | | | |
| VFR Approach/Landing: Full Stop | | | | | | | | | | | | | |
| Aircraft Information | | | | | | | | | | | | | |
| Aircraft Manufacturer BOEING | Mode 727- | l/Series 257 | | | | | Serial 2202 | Number 20 | | | | | |
| Airworthiness Certificate(s): Transport | | | | | | | | | | | | | |
| Landing Gear Type: Retractable - T | ricycle | | | | | | | | | | | | |
| Homebuilt Aircraft? No Nu | t Aircraft? No Number of Seats: 155 Certi | | | | | tified Max Gross Wt. 197000 LBS | | | | | Number of Engines: | | |
| = | | | | Engine Manufacturer: Model/Series: P&W JT-8-17R | | | | | | Rated Power: 17000 LBS | | | |
| - Aircraft Inspection Information | | | | | | | | | | | | | |
| Type of Last Inspection | | | Date of La | Date of Last Inspection Time Si | | | | ection | Airfrar | ne To | tal Time | | |
| Continuous Airworthiness | | Н | | | | | | ours Hours | | | | | |
| - Emergency Locator Transmitter (EL | 「) Information | | | | | | | | | | | | |
| ELT Installed? | ELT Operat | ted? | | | ELT Aide | ed in | Locating Ac | cident S | Site? | | | | |
| Owner/Operator Information | | | | | | | | | | | | | |
| Registered Aircraft Owner | | | Street | Address 79 S. MA | IN STRE | FT | | | | | | | |
| FIRST SECURITY BANK OF UTA | ΑH | | City SALT LAKE CITY | | | | | | | | te | Zip Code 84111 | |
| | SALT LAKE CITY UT 84111 Street Address | | | | | | | | | | 04111 | | |
| Operator of Aircraft 5101 NORTHWEST DRIVE | | | | | | | | | | | | | |
| NORTHWEST AIRLINES, INC. | City ST. PAUL | | | | | | | Stat MN | te | Zip Code 55111 | | | |
| Operator Does Business As: NORTHWEST AIRLINES, INC. Operator Designator Code: NWAA | | | | | | | | | | | | | |
| - Type of U.S. Certificate(s) Held: | | | | | | | | | | | | | |
| Air Carrier Operating Certificate(s): FI | ag Carrier/Don | nestic | | | | | | | | | | | |
| Operating Certificate: Operator Certificate: | | | | | | | | | | | | | |
| Regulation Flight Conducted Under: Part 121: Air Carrier | | | | | | | | | | | | | |
| Type of Flight Operation Conducted: \$ | Scheduled; Do | mestic; | Passenge | er Only | | | | | | | | | |
| FACTUAL REPORT - AVIATION Page 2 | | | | | | | | | | | | | |

National Transportation Safety Board

FACTUAL REPORT

AVIATION

NTSB ID: LAX95IA246

Occurrence Date: 07/04/1995

| TACTOAL REPORT Coccurrence Date: 07/04/1995 | | | | | | | | _ | | | | | |
|--|------------------|---------------------|---------------------------|---------------------------------------|-----------------------------|-------------------------|-----------|--------------|---------|------------|-----------|--------|---------------------|
| AVIATION Occurrence Type: Incident | | | | | | | | | | | | | |
| First Pilot Information | | | | | | | | | | | | | |
| Name | City | State | | | | | Date of | Birth | Age | | | | |
| On File | | | | | On File | File On F | | | | | On Fi | le | 33 |
| Sex: M Seat Occupi | ed: Left | n Pilot | | | Certificate Number: On File | | | | | | | | |
| Certificate(s): Airline Transport; Commercial | | | | | | | | | | | | | |
| Airplane Rating(s): Multi-engine Land; Single-engine Land | | | | | | | | | | | | | |
| Rotorcraft/Glider/LTA: None | | | | | | | | | | | | | |
| Instrument Rating(s): Ai | rplane | | | | | | | | | | | | |
| Instructor Rating(s): Airplane Multi-engine; Airplane Single-engine; Instrument Airplane | | | | | | | | | | | | | |
| Type Rating/Endorsemen | t for Accident/I | ncident Aircra | ft? Yes | | | | Current E | Biennial Fli | ght Rev | iew? | | | |
| Medical Cert.: Class 1 | Medic | al Cert. Status | s: Valid Me | dicalno wa | aivers/li | im. | | Date | of Last | Medical | Exam: 0 | 2/1995 | |
| <u>'</u> | | | | | | | | | | | | | |
| - Flight Time Matrix | All A/C | This Make and Model | Airplane Single Engine | Airplane Mult-Engine | Nigh | Night Instrument Actual | | | ılated | Rotorcraft | | Glider | Lighter Than Air |
| Total Time | 6856 | 2626 | | | | | | | | | | | |
| Pilot In Command(PIC) | | | | | | | | | | | | | |
| Instructor | | | | | | | | | | | | | |
| Last 90 Days | 234 | 234 | | | | | | | | | | | |
| Last 30 Days | | | | | | | | | | | | | |
| Last 24 Hours 8 8 | | | | | <u> </u> | | | | | <u> </u> | | | |
| Seatbelt Used? Yes | | Toxic | ology Pe | ology Performed? No Second Pilot? Yes | | | | | | | | | |
| | | | | | | | | | | | | | |
| Flight Plan/Itinerary Type of Flight Plan Filed: | IED | | | | | | | | | | | | |
| Departure Point | | | | | | State | e | Airport Ide | ntifier | Depa | arture Ti | me | Time Zone |
| DETROIT | | MI | | DTW | | 0930 | | CDT | | | | | |
| Destination | | | | | | State | Э | Airport Ide | ntifier | | | | |
| Same as Accident/Inci | | | | LAS | | | | | | | | | |
| Type of Clearance: IFR | | | | | | | | | | | | | |
| Type of Airspace: Class | s B | | | | | | | | | | | | |
| Weather Information | | | | | | | | | | | | | |
| Source of Briefing: Company | | | | | | | | | | | | | |
| Method of Briefing: | | | | | | | | | | | | | |
| FACTUAL REPORT - AVIATION Page 3 | | | | | | | | | | | | | |

National Transportation Safety Board
FACTUAL REPORT
AVIATION

NTSB ID: LAX95IA246

Occurrence Date: 07/04/1995

Occurrence Type: Incident

| Occurrence Type: Incident | | | | | | | | | | | | | | |
|---------------------------|---|-----------|---------|--------------|-----|---------------------------------|-----------|----|-------------------------|-------|----------------|----------------|------|--|
| Weather Information | | | | | | | | | | | | | | |
| WOF ID | Observation Time | Time Zone | WOF | Elevation | V | WOF Distance From Accident Site | | | | | Direction Fron | n Accident Sit | e | |
| LAS | 1150 | PDT | 2′ | 175 Ft. MS | L | | | | 0 NM | | | 0 Deg | Mag. | |
| Sky/Lowes | st Cloud Condition: Clea | ır | | | | | 0 Ft. AGI | L | Condition of Light: Day | | | | | |
| Lowest Ce | iling: None | | | 0 Ft. AGI | - | Visibil | ity: | 50 | SM | Altii | meter: | 29.00 | "Hg | |
| Temperatu | mperature: 35 °C Dew Point: 4 °C Wind Direction: 80 | | | | | | | | Density Altitude: Ft. | | | | | |
| Wind Spee | Wind Speed: 10 Gusts: Weather Condtions at Accide | | | | | | | | ite: Visual C | Cond | itions | | | |
| Visibility (F | RVR): 0 Ft. Visibility (RVV) 0 SM Intensity of Precipitation: Unknown | | | | | | | | | | | | | |
| Restriction | s to Visibility: None | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| Type of Pr | ecipitation: None | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| Accident Information | | | | | | | | | | | | | | |
| Aircraft Da | mage: Minor | | Airc | raft Fire: N | one | | | | Aircraft Exp | losio | n None | | | |
| Classificati | ion: U.S. Registered/U | l.S. Soil | | | | | | | | | | | | |
| - Injury Su | mmary Matrix | Fatal | Serious | Minor | No | None TOTAL | | | | | | | | |
| First Pi | ilot | | | | | 1 | 1 | | | | | | | |
| Second | d Pilot | | | | | 1 | 1 | | | | | | | |
| Studen | nt Pilot | | | | | | | | | | | | | |
| Flight I | nstructor | | | | | | | | | | | | | |
| Check | Pilot | | | | | | | | | | | | | |
| Flight E | Engineer | | | | | 1 | 1 | | | | | | | |
| Cabin / | Attendants | | | | | 4 | 4 | | | | | | | |
| Other (| Crew | | | | | | | | | | | | | |
| Passer | ngers | | | | | 46 | 46 | | | | | | | |
| - TOTAL A | ABOARD - | | | | | 53 | 53 | | | | | | | |
| Other (| Ground | 0 | 0 | (| 0 | | 0 | | | | | | | |
| - GRANE | O TOTAL - | 0 | 0 | (| | 53 | 53 | | | | | | | |
| | | | | | | | | | | | | | | |

National Transportation Safety Board

FACTUAL REPORT AVIATION

Occurrence Date: 07/04/1995

Occurrence Type: Incident

| Administrative | Information |
|----------------|-------------|
|----------------|-------------|

Investigator-In-Charge (IIC)

ROBERT R. CRISPIN

Additional Persons Participating in This Accident/Incident Investigation:

RANDY JONES WP-FSDO-LAS LAS VEGAS, NV 89119