Main wheel separation, Boeing 737-2H4, January 19, 1994

Micro-summary: The left main wheel of this Boeing 737-2H4 separated as the airplane took the runway.

Event Date: 1994-01-19 at 911 CST

Investigative Body: National Transportation Safety Board (NTSB), USA

Investigative Body's Web Site: http://www.ntsb.gov/

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- 1. Accident reports can be and sometimes are revised. Be sure to consult the investigative agency for the latest version before basing anything significant on content (e.g., thesis, research, etc).
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National Transportation Sufety Board	NTSB	ID: FTW94IA07	0	Aircraft Registration Number: N53SW				
FACTUAL REPORT	ence Date: 01/19	9/1994	Most Critical Injury: None					
AYIATION	ence Type: Incid	ent	Investigated By: NTSB					
Location/Time								
Nearest City/Place	Place State		Local Time	Time Zone				
LITTLE ROCK	LITTLE ROCK AR		0911	CST				
Airport Proximity: On Airport	n Landing Facility:	•	Direction From Airport:					
Aircraft Information Summary								
Aircraft Manufacturer	Model/Serie	s			Type of Aircraft			
BOEING	737-2H4			Airplane				
Sightseeing Flight: No		Air Medical Tr	ir Medical Transport Flight: No					

Narrative

Brief narrative statement of facts, conditions and circumstances pertinent to the accident/incident:

On January 19, 1994, at 0911 central standard time, a Boeing 737-2H4, N53SW, sustained minor damage during takeoff from Little Rock, Arkansas. The crew of five and 62 passengers were not injured. Visual meteorological conditions prevailed for Southwest Airlines Flight 17, scheduled Title 14 CFR Part 121 service to Dallas, Texas, Love Field.

Flight 17 made a left turn onto runway 22R when cleared for takeoff. A witness reported to the Southwest Airlines' station that he observed a left main wheel separate from the airplane. Little Rock Air Traffic Control(ATC) Tower was then notified that the number one left main wheel departed the aircraft. During the climb through about 5,000 feet MSL, the tower informed the crew. The crew reported that all cockpit indications were normal and that they would continue the flight to the destination. Upon arrival at Dallas the crew landed and taxied to the ramp without further incident.

The tire and wheel remained intact and other parts of the wheel assembly were recovered. During a visual examination at the Southwest Airlines' Operations Facility, Little Rock, Arkansas, a Federal Aviation Administration (FAA) airworthiness inspector and company officials (statements enclosed) removed the hub cap from the wheel. They reported finding the axle nut with the retainer ring installed in the groove on the nut.

The inner cylinder and wheel components were examined at the Southwest Airlines' Quality Control Center, Dallas, Texas, by a FAA airworthiness inspector and company officials. The landing gear inner cylinder out board axle showed gouges in the axle and aluminum residue on the threads.

Southwest Airlines submitted the inner cylinder and wheel assembly to the Boeing Company for examination. Evidence collected by the manufacturer indicated that the retainer nut spun off of the axle with the rotation of the wheel and hubcap. According to the manufacturer, "this condition would only occur if the locking capability of the retaining ring was lost." The manufacturer's report is an enclosure.

The manufacturer measured (see enclosed report) the thread dimensions of the inner cylinder axles and retainer nuts. Some of the threads on both axles and retainer nuts were beyond the manufacturer's wear limits. Some roll over areas were noted on the incident retainer nut threads. On the incident axle, thread engagement measurement (excluding the damaged area) for the axle was at the manufacturer's wear limit.

During a telephone interview with Boeing personnel on July 20, 1994, they stated that the "locking capability would be lost if the retaining ring was not fully seated." They further said the axle and retainer nut "threads that were beyond the wear limits did not compromise the capability of the nut and axle." Their cross sectioning of the nut "did not exhibit enough deformation to support migration of the nut off the axle."

National Transportation Safety Board
FACTUAL REPORT

NTSB ID: FTW94IA070

Occurrence Date: 01/19/1994

TACIDAL REFOR	unchice	Date.	01/13/1334										
AVIATION		Оссі	urrence	ence Type: Incident									
Landing Facility/Approach In	formation												
Airport Name			Airport	t ID:	Airport Eleva	tion	Run	way Used	Runwa	ay Length		Run	way Width
LITTLE ROCK ADAMS FIELD			LIT		260 Ft	. MSL	22F	₹			150)	
Runway Surface Type: Asphalt													
Runway Surface Condition: Dry													
Type Instrument Approach: NONE													
VFR Approach/Landing: None													
Aircraft Information													
Aircraft Manufacturer BOEING				Model/9 737-2						Serial 2153	Numbe	er	
Airworthiness Certificate(s): Transport													
Landing Gear Type: Retractable	- Tricycle												
Homebuilt Aircraft? No	Number of Seats	s: 130	C	Certified Max Gross Wt.					LBS	Numbe	ber of Engines: 2		s: 2
Engine Type: Turbo Jet	_	Engine Manufacturer: Model/Series: JT8-9A					ries:	Rated Power: 15000 LBS					
- Aircraft Inspection Information													
Type of Last Inspection			Date of	Date of Last Inspection Time Si			Time Sir	nce Last Insp	Airfrar	Airframe Total Time			
Continuous Airworthiness									Н	Hours 51261 Hours			1261 Hours
- Emergency Locator Transmitter (ELT) Information												
ELT Installed?	ELT Oper	ated?				ELT	Aided in	n Locating Ac	cident S	Site?			
Owner/Operator Information													
Registered Aircraft Owner			St	treet A	ddress	X 37	611 1 0	VE FIELD					
SOUTHWEST AIRLINES			Ci	P. O. BOX 37611, LOVE FIELD City								te	Zip Code 75235
			Sti	reet A	DALLAS ddress						TX		75255
Operator of Aircraft						Reg	'd Aircra	aft Owner					
Same as Reg'd Aircraft Owner					City							te	Zip Code
Operator Does Business As:	•				Op	perator Desig	nator Co	ode: 30	4A				
- Type of U.S. Certificate(s) Held:							-						
Air Carrier Operating Certificate(s)	: Flag Carrier/Do	omestic											
Operating Certificate:					Operator 0	Certific	ate:						
Regulation Flight Conducted Unde	r: Part 121: Air (Carrier			•								
Type of Flight Operation Conducted	d: Scheduled; D	omestic	; Passe	enger	/Cargo								
		FACT	UAL R	REPO	RT - AVIATI	ION							Page 2

National Transportation Safety Board
FACTUAL REPORT
AVIATION

NTSB ID: FTW94IA070

Occurrence Date: 01/19/1994

Principal Information Principal P	AVIATI	Occurrence	Occurrence Type: Incident										
On File On File On File 41 Sex: M Sext Occupied: Left Principal Profession: Civilian Pilot Certificate Number On File Certificate (s): Airplane Rating(s): Multi-engine Land; Single-engine Land Rotorcart/Citia/cita/TA: None Instructor Rating(s): Airplane Airplane Type Rating/Endorsement for Accident/Incident Aircraft? Yes Current Biennial Flight Review? Medical Cert: Status: Valid Medical—w/ waivers/lim. Date of Lest Medical Exam: 09/1993 Type Rating/Endorsement for Accident/Incident Aircraft? Yes Current Biennial Flight Review? Medical Cert: Status: Valid Medical—w/ waivers/lim. Date of Lest Medical Exam: 09/1993 Type Rating/Endorsement for Accident/Incident Aircraft? Yes Current Biennial Flight Review? Medical Cert: Status: Valid Medical—w/ waivers/lim. Date of Lest Medical Exam: 09/1993 Aircraft Medical Exam: 09/1993 Flight Time Matrix aircraft Status: Valid Medical—w/ waivers/lim. Date of Lest Medical Exam: 09/1993 Flight Time Matrix aircraft Status: Valid Medical Cert: Status: Valid Medical—w/ waivers/lim. Date of Lest Medical Exam	First Pilot Information												
Sex: M Seat Occupied: Left Principal Profession: Civilian Pilot Certificate(s): Airline Transport; Flight Instructor Airline Rating(s): Multi-engine Land; Single-engine Land Rotorcraft/Glider/LTA: None Instrument Rating(s): Airplane Instrument Rating(s): Airplane Instructor Instruct	Name					City				State	Date of Birth	Age	
Certificate(s): Airline Transport; Flight Instructor Airplane Rating(s): Multi-engine Land: Single-engine Land Rotorcraft/Glider/LTA: None Instructor Rating(s): Airplane Instructor Rating(s): Airplane Instructor Rating(s): Airplane Single-engine; Instrument Airplane Type Rating/Endorsement for Accident/Incident Aircraft? Yes Current Biennial Flight Review? Flight Time Matrix Aircraft Aircr	On File					On File		On File	41				
Airplane Rating(s): Multi-engine Land; Single-engine Land Rotororat/Gilder/LTA: None Instrument Rating(s): Airplane Instructor Rating(s): Airplane Single-engine; Instrument Airplane Type Rating/Endorsement for Accident/Incident Aircraft? Yes	Sex: M Seat Occupied	l: Left	Prir	ncipal Profes	sion: Civiliar	n Pilot			Certi	ificate Nur	nber: On File		
Rotorcraft/Gilder/LTA: None Instrument Rating(s): Airplane Instructor Rating(s): Airplane Single-engine; Instrument Airplane													
Instructor Rating(s): Airplane Instructor Rating(s): Airplane Single-engine; Instrument Airplane	Airplane Rating(s): Multi-engine Land; Single-engine Land												
Instructor Rating(s): Airplane Single-engine; Instrument Airplane	Rotorcraft/Glider/LTA: None												
Type Rating/Endorsement for Accident/Incident Aircraft? Yes Current Biennial Flight Review?	Instrument Rating(s): Airplane												
Medical Cert. Class 1 Medical Cert. Status: Valid Medicalw/ waivers/lim. Date of Last Medical Exam: 09/1993	Instructor Rating(s): Airplane Single-engine; Instrument Airplane												
- Flight Time Matrix - Flight Plan Flight Plan Flied: IFR - Departure Point - Departure Point - Departure Fire -	Type Rating/Endorsement f	or Accident/Ir	ncident Aircra	ft? Yes			Current	Biennial	Flight Re	eview?			
Total Time Matrix Market Single Engine Marketinghe Marketing	Medical Cert.: Class 1	Medica	al Cert. Status	s: Valid Med	dicalw/ wa	ivers/lim.		Da	te of Las	st Medical	Exam: 09/19	93	
Total Time Matrix Market Single Engine Marketinghe Marketing													
Pilot in Command(PIC)	- Flight Time Matrix	All A/C				Night	ight			Rotorcra	Rotorcraft Glider		
Instructor	Total Time	19500	13500	2000	17500	3000	0 :	2000 150)			
Last 90 Days	Pilot In Command(PIC)		10500			2500	0	2000					
Last 30 Days			242	500									
Seatbelt Used? Yes Shoulder Harness Used? Yes Toxicology Performed? No Second Pilot? Yes Flight Plan/Itinerary Type of Flight Plan Filed: IFR Departure Point Same as Accident/Incident Location State Airport Identifier DALLAS TX DAL Type of Clearance: IFR Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	•	_										_	
Seatbelt Used? Yes Shoulder Harness Used? Yes Toxicology Performed? No Second Pilot? Yes Flight Plan/Itinerary Type of Flight Plan Filed: IFR Departure Point State Airport Identifier Departure Time O911 CST Destination DALLAS TX DAL Type of Clearance: IFR Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	-	t				1							
Type of Flight Plan Filed: IFR Departure Point Same as Accident/Incident Location State Destination Destination DALLAS Type of Clearance: IFR Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	Seatbelt Used? Yes	<u> </u>		Used? Yes		' 	-	Performed	? No		Second Pilot?	Yes	
Type of Flight Plan Filed: IFR Departure Point Same as Accident/Incident Location State Destination Destination DALLAS Type of Clearance: IFR Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:		<u> </u>				I							
Type of Flight Plan Filed: IFR Departure Point Same as Accident/Incident Location State Destination Destination DALLAS Type of Clearance: IFR Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	Flight Plan/Itinerary												
Same as Accident/Incident Location Destination DALLAS State TX DAL Type of Clearance: IFR Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:		 R											
Destination DALLAS State TX DAL Type of Clearance: IFR Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	Departure Point					Sta	State Airport Identifier			Departure Time		Time Zor	ne
Type of Clearance: IFR Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	Same as Accident/Incide	ent Location						LIT		0911		CST	
Type of Clearance: IFR Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	Destination					Sta	ite	Airport	dentifier			•	
Type of Airspace: Class D; Class E Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:													
Weather Information Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	Type of Clearance: IFR					<u>'</u>		•					
Source of Briefing: Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	Type of Airspace: Class	D; Class E											
Commercial Weather Service; Flight Service Station; National Weather Service Method of Briefing:	Weather Information	<u> </u>	<u> </u>	<u> </u>									
FACTUAL REPORT - AVIATION Page 3	Method of Briefing:												
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National Transportation Safety Board FACTUAL REPORT AVIATION

NTSB ID: FTW94IA070

Occurrence Date: 01/19/1994

FTYBOA			O	Occurrence Type: Incident										
Weather	Information													
WOF ID	Observation Time	Time Zone	WOF	Elevation	n	WOF Di	stance Fron	ance From Accident Site Direction From Accident Site					ite	
LIT	0850	CST		260 Ft.	MSL				0 NM			0 Dec	g. Mag.	
Sky/Lowest Cloud Condition: Clear 0 Ft. AGL Condition of Light: Day														
Lowest Ce	eiling: None			0 Ft. /	AGL	Visibi	lity:	10 SM Altimeter: 30.00						
Temperatu	ure: -8 °C	Dew Point:		15 °C	Wind	Direction:	140			De	nsity Altitude:		Ft.	
Wind Spee	ed: 8	Gusts:			Weath	ner Condti	ions at Acci	dent S	ite: Visual C	Cond	itions			
Visibility (F	RVR): 0 Ft	. Visibilit	y (RVV)	0	SM	Intensity	of Precipita	ation: I	Unknown					
Restriction	ns to Visibility: None	-												
Type of Pro	ecipitation: None													
Accident	Information													
Aircraft Da	mage: Minor		Aire	craft Fire	: None)			Aircraft Exp	losio	n None			
Classificati	ion: U.S. Registered/l	J.S. Soil												
- Injury Su	mmary Matrix	Fatal	Serious	Minor		None	TOTAL							
First Pi	ilot					1	1							
Second	d Pilot					1	1	1						
Studen	nt Pilot							1						
Flight I	nstructor							1						
Check	Pilot							1						
Flight E	Engineer							1						
Cabin /	Attendants					3	3	1						
Other (Crew							1						
Passer	ngers					62	62	1						
- TOTAL A	ABOARD -					67	67]						
Other (Ground	0	C		0		0	1						
- GRANE	O TOTAL -	0	С		0	67	67	<u> </u>						

National Transportation Safety Board

FACTUAL REPORT AVIATION NTSB ID: FTW94IA070

Occurrence Date: 01/19/1994

Occurrence Type: Incident

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Investigator-In-Charge (IIC)

JOYCE M. SMITH,

Additional Persons Participating in This Accident/Incident Investigation:

RICHARD M O'NEAL FAA FSDO DFW AIRPORT, TX 75261