Massive tire failure following gear retract cylinder support frame failure, McDonnell Douglas DC-10-10, August 10, 2002

Micro-summary: This McDonnell Douglas DC-10-10 blew eight tires on landing.

Event Date: 2002-08-10 at 0540 EDT

Investigative Body: National Transportation Safety Board (NTSB), USA

Investigative Body's Web Site: http://www.ntsb.gov/

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National Transportation Safety Board NTSB ID: ATL02IA155 Aircraft Registration Number: N388FE FACTUAL REPORT Occurrence Date: 08/10/2002 Most Critical Injury: None AVIATION Occurrence Type: Incident Investigated By: NTSB Location/Time Nearest City/Place State Zip Code Local Time Time Zone 0540 FL 33609 **EDT** Tampa Distance From Landing Facility: 0 Direction From Airport: 0 Airport Proximity: On Airport Aircraft Information Summary Type of Aircraft Aircraft Manufacturer Model/Series McDonnell Douglas DC-10-10 Airplane

Sightseeing Flight: No Air Medical Transport Flight: No

Narrative

Brief narrative statement of facts, conditions and circumstances pertinent to the accident/incident:

On August 10, 2002, at 0540 eastern daylight time, a McDonnell Douglas DC-10-10, N388FE, Flight 2410, registered to and operated by Federal Express Corporation as a Title 14 CFR Part 121 supplemental scheduled domestic cargo flight, blew eight tires during landing following an in-flight failure of the No. 3 hydraulic system and an unsafe left main landing gear light on approach to the Tampa International Airport, Tampa, Florida. Visual meteorological conditions prevailed, and an IFR flight plan was filed. The airplane sustained minor damage. The airline transport-rated pilot in command, the airline transport-rated first officer, the airline transport-rated second officer, and the airline transport-rated jump seat rider reported no injuries. The flight originated from Memphis, Tennessee, at 0317 central daylight time.

The captain stated the flight was normal until approximately base leg when the gear was extended. "We heard a loud bang and the airplane shuttered seriously. The number 3 hydraulic system quantity decreased to zero and left main landing gear red unsafe lights illuminated on both pilot's and engineer's panel. An emergency was declared and we accomplished the HYDRAULIC QUANITY LEAK OR LOSS OR HYD SYS 3 ELEV OFF LIGHT ON checklist and SINGLE HYDRAULIC FAILURE SYSTEM#3 INOP checklist. Then accomplished RED GEAR LIGHT (S) ILLUMINATED (BOTH PANELS) W/HANDLE DOWN checklist. During RED GEAR LIGHT (S) ILLUMINATED checklist, the two red lights remained red. We attempted to determine gear position using main gear indicators (buttons). Because of window condition, SO was unable to visually check. Next we accomplished the LANDING PREPARATION WITH GEAR UP OR PARTIAL GEAR DOWN checklist. Next we accomplished LANDING WITH ONE GEAR UP OR UNSAFE checklist. The left gear touched down with a loud crunch and I thought the gear was collapsing. I shut down the engines in accordance with the checklists. We then accomplished the EMERGENCY QUICK EVACUATION checklist and evacuated the aircraft through R1 using the slide."

The FedEx Manager of Aircraft Maintenance stated, examination of the landing gear system by maintenance personnel revealed a failure of the left hand main landing gear retract cylinder support frame P/N ARBO642-501, at the point it attaches to the main gear retract cylinder. Upon landing gear extension at TPA the gear extended when the landing gear door, that was supporting the gear, opened breaking the hydraulic lines attached to the retract cylinder dumping #3 hydraulic system fluid overboard. The proximity switch target that activates both the pilots and S/O's displays broke off due to the inertia of the unrestricted extension of the left main landing gear. Thus both red / unsafe lights would not extinguish. When the flight crew followed procedure 2-6-10, LANDING WITH ONE GEAR UP OR UNSAFE, the anti skid became inactive when electrical power was lost due the engines being shut down and the fire handles pulled. Thus he only had brake accumulator pressure to activate the brakes with no skid protection. The P/N of the failed part was: ARBO642-501, This part had no serial number, it had a total of 67,913 hours and 27,081 cycles since installed when the aircraft was manufactured. FedEx Express has operated the aircraft for 5,845 hours and 2,814 cycles since purchased."

Service Bulletin No. DC10-57-105, dated May 19, 1998, states, "four operators have reported seven

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Narrative (Continued)

instances of main landing gear (MLG) retract cylinder support frame assembly failures which resulted in free fall of the MLG and loss of the number 3 hydraulic system. A design engineer determined that the frames failed due to fatigue, and determined that detectable cracks may initiate after the accumulation of 4,000 landings. If not corrected failure of the support frame could cause damage to MLG adjacent structure, and/or unscheduled maintenance. Inspection of the affected frames will determine the frame condition." The Service Bulletin further states in a Note: "Replacement of the existing titanium MLG retract cylinder support frames with new like frames will require reinstatement of the repetitive inspections after the accumulation of 5,000 landings until new steel frame is installed."

FedEx acquired twenty aircraft after Service Bulletin No. DC10-57-105 was issued. A Fleet Campaign Directive was issued by FedEx on August 12, 2002, to inspect all DC10/MD10 Main Landing Gear Retract Cylinder Support Assemblies, and Landing Gear Eddy Current inspection was initiated as a result of N388FE landing incident. In addition, two other support frames were found cracked during subsequent fleet inspection. The failures occurred on aircraft having logged between 15,904 and 39, 559 flight-hours (14,306 thru 19, 485 cycles.)

FedEx provided the NTSB with a CD that contained the data recovered from the incident aircraft's flight data recorder. The NTSB Specialist's Factual Report of Investigation Solid State Flight Data Recorder Report contains information relative to this investigation.

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AVIATION			Occurrence Type: Incident											
Landing Facility/Approach Information														
Airport Name		Airport ID	D: A	Airport Elevatio	n	Run	way Used	Runwa	ay Lengt	th	Runv	vay Width		
Tampa International Airport	TPA		26 Ft. N		361		2		150	·				
Runway Surface Type: Concrete														
Runway Surface Condition: Dry														
Type Instrument Approach: NONE														
VFR Approach/Landing: Traffic Pattern														
Aircraft Information														
Aircraft Manufacturer McDonnell Douglas				del/Se C-10-1						Serial 4662				
Airworthiness Certificate(s): Transport														
Landing Gear Type: Retractable - Tricycle														
Homebuilt Aircraft? No	Cert	Certified Max Gross Wt.					13000 LBS Numbe			er of Engines: 3				
Engine Type: Turbo Jet	_	Engine Manufacturer: Model/Series: CF6-6D									ed Power: 000 LBS			
- Aircraft Inspection Information														
Type of Last Inspection	Date of L	Date of Last Inspection Time Sind				nce Last Insp	nce Last Inspection				tal Time			
Continuous Airworthiness			06/200	06/2002 115 Hou						ours	rs 67915 Hours			
- Emergency Locator Transmitter (ELT) Information													
ELT Installed? No	ELT Operat	ted? No)	ELT Aided in Locating Accident Site? No										
Owner/Operator Information														
Registered Aircraft Owner	Stree	Street Address 3101 Tchulahoma Road												
Federal Express Corporation	City	City St Nemphis TN								ie	Zip Code 38118			
	Stree	Street Address												
Operator of Aircraft		Same as Reg'd Aircraft Owner												
Same as Reg'd Aircraft Owner	City	City							Sta	te	Zip Code			
Operator Does Business As: FedEx Operator Designator Code: FDEA														
- Type of U.S. Certificate(s) Held:														
Air Carrier Operating Certificate(s)	: Supplemental													
Operating Certificate: Operator Certificate:														
Regulation Flight Conducted Under: Part 121: Air Carrier														
Type of Flight Operation Conducted	d: Scheduled; Do	mestic;	; Cargo											
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FACIOAL REI	Occurrence Bate. 00/10/2002					1						
AVIATIO	DN		Occurrence Type: Incident									
First Pilot Information												
Name					City				Sta	ite	Date of Birth	Age
On File					On File	Э			On	File	On File	47
Sex: M Seat Occupied: L	ın Pilot	t Certificate Number: On File										
Certificate(s): Airline						•						
Airplane Rating(s): Multi-engine Land; Single-engine Land												
Rotorcraft/Glider/LTA: None												
Instrument Rating(s): None												
Instructor Rating(s): Airplane Single-engine												
Type Rating/Endorsement for	Accident/In	cident Aircraf	t? Yes			Cu	ırrent Bie	nnial Flight	Reviev	w? 07/2	2002	
Medical Cert.: Class 1	Medica	l Cert. Status	: Valid Me	dicalno w	aivers/li	m.		Date of I	Last Mo	edical E	xam: 04/2002	
- Flight Time Matrix	nt Time Matrix All A/C This Make and Model		Airplane Single Engine	Airplane Mult-Engine	Nigh	t	In: Actual	strument Simulated		Rotorcraft	Glider	Lighter Than Air
Total Time		3109										
Pilot In Command(PIC)		1098										
Instructor					+				_			
Last 90 Days		62			-							
Last 30 Days		41			+				_			
Last 24 Hours					 							
Seatbelt Used? Yes	Shoul	lder Harness	Used? Yes			Toxicology Performed? No Second Pilot? Yes						
Flight Plan/Itinorary												
Flight Plan/Itinerary Type of Flight Plan Filed: IFR												
Departure Point	•				Ι	State	Ai	rport Identif	ier	Depa	rture Time	Time Zone
Memphis						TN		EM		0317		CDT
Destination						State	Δί	rport Identif	ier			
Same as Accident/Incident		Otato		PA	101							
Type of Clearance: IFR					•		•					
Type of Airspace: Class B												
Weather Information												
Source of Briefing: Compan	ny											
Method of Briefing: Telepho	ne											
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Occurrence Type: Incident

	FIYBOR	Occurrent	e Type.	modern										
Weather	Information													
WOF ID	Observation Time	Time Zone	WOF Elevati	on	WOF Distance From Accident Site					Direction From	n Accident Site	Э		
TPA	0553	EDT	26 Ft.	. MSL				0 NM			0 Deg.	Mag.		
Sky/Lowes	st Cloud Condition: Clear		Ft. AGL					Condition of Light: Dawn						
Lowest Ce	eiling: Broken	12000 Ft.	AGL	Visibil	lity:	10	SM	Altii	meter:	30.04	"Hg			
Temperatu	ure: 24 °C [22 °C	22 °C Wind Direction: Density Altitude: 89								Ft.			
Wind Spee	ed:	Gusts:		Weather Condtions at Accident Site: Visual Conditions										
Visibility (R	RVR): Ft.	Visibility (RV	/V)	SM	Intensity	of Precip	itation:							
Restrictions to Visibility: None														
Type of Precipitation: None														
Accident	Accident Information													
Aircraft Dar	mage: Minor		Aircraft Fire	e: None	!			Aircraft Exp	losio	n None				
Classificati	ion: U.S. Registered/U.	.S. Soil												
- Injury Sur	mmary Matrix	Fatal Seri	ious Mino	or	None	TOTAL								
First Pi	ilot				1		1							
Second	d Pilot				1		1							
Studen	nt Pilot						7							
Flight I	nstructor						7							
Check	Pilot						7							
Flight E	Engineer				1		1							
Cabin /	Attendants						7							
Other C	Crew						7							
Passen	ngers				1		1							
- TOTAL /	ABOARD -				4		4							
Other G	Ground						7							
- GRAND	O TOTAL -				4		4							

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Investigator-In-Charge (IIC)

Carrol A. Smith

Additional Persons Participating in This Accident/Incident Investigation:

Paul Kahler FAA Aviation Safety Inspector Tampa FSDO-35 5601 Mariner Street, Suite 310 Tampa, FL 33609