## Wheel separation, Boeing 727-2K5, N900PG, March 10, 1997

Micro-summary: A main landing gear wheel on this Boeing 727 separated on takeoff.

Event Date: 1997-03-10 at 1321 CST

Investigative Body: National Transportation Safety Board (NTSB), USA

Investigative Body's Web Site: http://www.ntsb.gov/

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National Transportation Safety Board	D: FTW97IA11	9	Aircraft Registration Number: N909PG					
FACTUAL REPORT	ence Date: 03/10	)/1997	Most Critical Injury: None					
AVIATION	Occurre	ence Type: Incide	ent	Investigated By: NTSB				
Location/Time								
Nearest City/Place	State	Zip Code	Local Time	Time Zone				
DFW AIRPORT TX		75261	1321	CST				
Airport Proximity: On Airport	Landing Facility:		Direction From Airport:					
Aircraft Information Summary								
Aircraft Manufacturer	Model/Series	3		Type of Aircraft				
Boeing	727-2K5		Airplane					
Sightseeing Flight: No	Sightseeing Flight: No Air Medical Transport Flight: No							

## Narrative

Brief narrative statement of facts, conditions and circumstances pertinent to the accident/incident:

On March 10, 1997, at 1321 central standard time, a Boeing 727-2K5, N909PG, registered to Pegasus at San Francisco, California, operated by Aeromexpress as a Title 14 CFR Part 129 on demand cargo flight, experienced the separation of the number 3 main landing gear wheel during the takeoff at Dallas/Fort Worth International Airport, DFW Airport, Texas. Visual meteorological conditions prevailed and an instrument flight plan was filed. The 4 crew members were not injured and the airplane sustained minor damage.

Air Traffic Control personnel reported that the flight departed runway 35R with a planned destination of Mexico City, Mexico. During the departure climb, ATC personnel informed the crew that a wheel assembly had departed the aircraft. The crew reported to ATC that all cockpit indications were normal and they would return to the DFW Airport for landing. The flight landed on runway 35L without further incident.

Aeromexpress has operated the aircraft since July 1994, under an approved foreign air carrier aircraft maintenance program for 6,783:30 hours with 2,709 cycles. The last installation of the wheel and brake was accomplished on February 10, 1997. Total aircraft time was 40,423.07 hours with 17,036 cycles at the time of the wheel separation.

Inspection of the wheel by the FAA inspector and the investigator-in-charge revealed that the outer bearing race, retainer ring, and axle were damaged and the inner ring of the outer wheel bearing exhibited deformation, rubbing, cracking, and galling. None of the bearing rollers were recovered.

Metallurgical examination at Boeing disclosed that the inner wheel bearing of the right hand inboard main landing gear wheel assembly migrated approximately 1.5 inches in the inboard direction. The outer bearing ring showed rub damage on the circumference of the inner and outer diameter and the bearing cage. The bolt that locked the wheel retaining nut was fractured; however, it could not be determined if the fracture of the bolt contributed to or was the result of the bearing damage. The inner ring of the outer wheel bearing displayed heat damage and localized melting. The damage of the inner ring "appeared to be more consistent with bearing deterioration caused by inadequate or loss of preloading rather than a bearing seizure event." See the enclosed report for details of the examination.

National Transportation Safety Board
FACTUAL REPORT

NTSB ID: FTW97IA119

Occurrence Date: 03/10/1997

AVIATION	rrence Type	e: Incident											
Landing Facility/Approach In	formation												
Airport Name	Airport ID:	Airport Eleva	ition	Run	way Used	ay Used Runway Length			Runw	ay Width			
DFW INTERNATIONAL DF				603 Ft	. MSL	36	36R 1138			87 2			
Runway Surface Type: Concrete													
Runway Surface Condition: Dry													
Type Instrument Approach: NONE	Ē												
VFR Approach/Landing: Precaution	onary Landing												
Aircraft Information													
Aircraft Manufacturer				l/Series					Serial	Numbe	r		
Boeing			727-	2K5					2185	3			
Airworthiness Certificate(s): Transport													
Landing Gear Type: Retractable	- Tricycle												
Homebuilt Aircraft? No	Number of Seats:	Certifie	Certified Max Gross Wt.					197700 LBS Numbe			3		
				Engine Manufacturer: Model/Series: JT8D-17								d Power: 00 LBS	
- Aircraft Inspection Information										·			
Type of Last Inspection			Date of La	Date of Last Inspection Time Since Last Inspection						Airfram	ne Tot	al Time	
AAIP			03/1907	03/1907 2585 Hours							40423 Hours		
- Emergency Locator Transmitter (	ELT) Information												
ELT Installed? Yes	ELT Operat	ted? Ye	s		ELT	Aided i	n Locating Ad	ccident S	ite? No	)			
Owner/Operator Information													
Registered Aircraft Owner			Street	Address FOUR E	MBAI	RCADE	RO CTR., #	<del>‡</del> 3540					
PEGASUS	City	City SAN FRANCISCO								Zip Code 94111			
SAN FRANCISCO CA S Street Address										34111			
Operator of Aircraft					COC	O S/N	ESQ. AV. T	AHEL					
AEROMEXPRESS	City MEXICO CITY							State OF	- 1	Zip Code 15260			
Operator Does Business As:  Operator Designator Code:													
- Type of U.S. Certificate(s) Held: I	None					•							
Air Carrier Operating Certificate(s)	:												
Operating Certificate:				Operator (	Certific	ate:							
Regulation Flight Conducted Unde	r: Part 129: Forei	gn		<u>'</u>									
Type of Flight Operation Conducted	d: Non-scheduled	l; Intern	national; Ca	argo									
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National Transportation Safety Board
FACTUAL REPORT
AVIATION

NTSB ID: FTW97IA119

Occurrence Date: 03/10/1997

AVIATION	Occurrence Type: Incident											
First Pilot Information		•					'					
Name				City					State	)	Date of Birth	Age
On File On Fil							ile On Fi					45
Sex: M Seat Occupied: Left	n Pilot				Cer	tificate	Numb	er: On File	•			
Certificate(s): Airline Transport												
Airplane Rating(s): Multi-engine Land												
Rotorcraft/Glider/LTA: None												
Instrument Rating(s): Airplane												
Instructor Rating(s): Airplane Multi-engine	<b>;</b>											
Type Rating/Endorsement for Accident/Incide	nt Aircra	ft? Yes			С	urrent B	iennial	Flight R	leview?	?		
Medical Cert.: Class 1 Medical Cer	t. Status	S: Valid Med	dicalno w	aivers/l	im.		Da	ate of La	ast Med	dical Ex	xam: 07/1996	
-												
- Flight Time Matrix All A/C This and		Airplane Single Engine	Airplane Mult-Engine	Nig	ht	Instrument Actual		Simulated	Rotorcraft		Glider	Lighter Than Air
Total Time 8000	3727		7500		7000							
Pilot In Command(PIC) 5000												
Instructor 3000									$\perp$			
Last 90 Days 150												
Last 30 Days 50				+					+			
Last 24 Hours										Τ.	1.50 .0.11	
Seatbelt Used? Yes Shoulder	Harness	Used? Yes			loxico	ology Pe	rtormed	i? No		Se	econd Pilot? Ye	es
Flight Plan/Itinerary												
Type of Flight Plan Filed: IFR												
Departure Point				T	State	L	Airport	Identifie	er T	Depar	ture Time	Time Zone
Same as Accident/Incident Location		DFW			1321			CDT				
Destination	Destination State Airport Identifier											
MEXICO CITY	OF MEX											
Type of Clearance: IFR				•								
Type of Airspace: Class B												
Weather Information												
Source of Briefing: National Weather Serv	ice											
Method of Briefing:												
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National Transportation Safety Board

FACTUAL REPORT

AVIATION

NTSB ID: FTW97IA119

Occurrence Date: 03/10/1997

	Occurrence Type: Incident												
Weather Information													
WOF ID	Observation Time	Time Zone	wo	F Elevati	on	WOF D	WOF Distance From Accident S			ent Site Direction From Accident Sit			
	0000			0 Ft.	MSL				0 NM		0 Deg. Mag.		
Sky/Lowes	st Cloud Condition: Unki	nown					0 Ft. A	.GL	Condition o	of Ligh	nt: Day		
Lowest Ce	iling: Broken		ţ	5500 Ft.	AGL	Visib	ility:	10	SM	Altii	meter: 30	.00	"Hg
Temperatu	ıre: 15 °C	Dew Point:		8 °C	Wind	l Direction	20			Dei	nsity Altitude:		Ft.
Wind Speed: 5 Gusts: Weather Condtions at Accident Site: Visual Conditions							itions						
Visibility (F	RVR): 0 Ft.	Visibility	(RVV)	0	SM	Intensit	y of Precip	itation: I	Unknown				
Restrictions to Visibility: None													
Type of Precipitation: None													
Accident Information													
Aircraft Dai	Aircraft Damage: Minor Aircraft Fire: None							Aircraft Explosion None					
Classificati	on: U.S. Registered/U	.S. Soil											
- Injury Su	mmary Matrix	Fatal	Serious	Mino	r	None	TOTAL						
First Pi	lot					1		1					
Second	d Pilot					1		1					
Studen	t Pilot							1					
Flight I	nstructor												
Check	Pilot							7					
Flight E	Engineer					1		1					
Cabin A	Attendants												
Other C	Crew					1		1					
Passer	ngers												
- TOTAL A	ABOARD -					4		4					
Other C	Ground	0		0	0			0					
- GRANE	TOTAL -	0	_	0	0	4		4					

National Transportation Safety Board

## FACTUAL REPORT AVIATION

NTSB ID: FTW97IA119

Occurrence Date: 03/10/1997

Occurrence Type: Incident

istrative	

Investigator-In-Charge (IIC)

JOYCE M. SMITH

Additional Persons Participating in This Accident/Incident Investigation:

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DFW AIRPORT, TX 75261